



Plotten, Nähen und Sticken sind meine Hobbys
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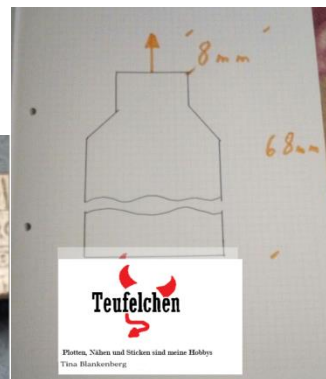
Instructions for engraving with a Brother Plotter and Brother Pen Holder.

Needed Materials: Brother Plotter, Pen Holder, engraving pen (e.g. Drehmel) with a diameter of 2.25 to 3.3mm (0.09" to 0.13"), 3 each of polishing wheels with a diameter of 12 to 14mm (0.47" to 0.55"), Ruler or a measuring stick

Installation:

1. Put the polishing wheels into the pen holder.
2. Close the device.
3. Introduce the engraving pen from the bottom.

Following some pictures:



Settings:

Therefore you use the pen holder there are millions of settings.

You can change the angle or the inlay e.g. checks.

I changed the angle from 90 to 180 degrees (engraved same picture twice and got better result)

The Settings for Distance is 0.1mm (0.004"), for speed up to 2. Otherwise the acrylic glass could melt or burst.

The Pressure is, depending on the engraving pen, -2 to -1.

Maximum thickness of acrylic glass is 2mm (0.08")

Application and use at your own risk !!!!!



made by ©Ralf Lang

outlining: engraved 3 times with pressure from 1 – 3

inlay: made with pressure of 1